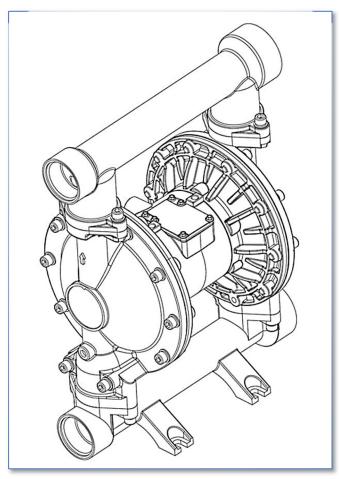


AIR OPERATED DOUBLE DIAPHRAGM PUMP SUPPLY RANGE





SUPERIORITY

Fluid Compatibility

The case material provided includes stainless steel, cast steel, polypropylene, aluminum alloy and so on.

Reasonable Sealed Design

Diaphragm could be tightly located and it causes positive liquid sealing effect in pressure-stip forming.

Heavy Diaphragm Plate

Clamping reliable diaphragm plate can eliminate any leakge and drop and avoid expensive stop operation time.

Long-effect Value Rod De

The stainless valve rod has a longer working lift and it has a good anti-corrosion function even in humid air condition.

Easy to position

Bolt connected, self-positioning air and fluid parts.

Selection of Elastic Material

Various selections of valve seats and valve balls can ensure the fluid compatibility and reliable sealing which can improve efficiency,long working life and suction lift.

Unique-patent Air Valve

It adopts pilot-type air valve which can eliminate the problem of shut-down and there is no need to open internal cavity for the replacement of all parts and to lubricate air lines.

Convenient Maintenance

It can reduce the waste of resources by lower inner capacity and is easy to clean; stainless bolt can resist corrosion and provide reasonable position which is convenient to reassemble.

Precisely artLocated Parts

Wear-resisting end step bearing ensures the correct position of valve rod and is easy to replace.

Compact External Structure

The structure is anti-corrosion, anti-leakage and easy to be cleaned and color-changed. Dipped parts and air cavity after the special process treatment can endure risk in the bad operation environment..

Protected Drain Outlet

All the drain outlet uses one common port that can prevent internal vapor form corroded by sealed element of air motor and it is good to idle function during the operation of loading or unloading storage tank.

SCOPE OF APPLICATION

- Marine time: sewage, sea water, diesel oil drainage and transportation;
- Electricity: waste water, strong acid and strong alkaline drainage and transportation;
- Automobile: sealant, adhesive, plating liquor, solvent, paint supply and transportation;
- Chemical industry production: cleaning agent, binder, printing ink, cleaning/polishing, paint/dye;
- Mine: sewage, turbid water and thin slurry drainage
- Medicine: FDA material supply and transportation.



WORKING CONDITION

Environment temperature: 5 to 65 C degree

Liquid temperature: -20C to 150 C degree Liquid viscosity: to 10000cps

Pump flow and pressure can be adjusted by the supply air, from 0.1 to 0.8Mpa.

No shaft seal, no rotating parts, suitable for **poisonous and corrosive** liquid.

It can work without electricity, suitable for inflammable and explosive liquid.

Spacious through-pass performance, suitable for the liquid with slurry and impurity.

Can operate while **immerged** into the medium.

Pump can work with idle operation.



SPECIFICATION

	QBY-10 &	QBY-20 &	QBY-32 &	QBY-50 &	QBY-80 &	QBY-125
	QBY-15	QBY-25	QBY-40	QBY-65	QBY-100	
Max. flow	5.8gmp(22lpm)	15gmp(57lpm)	40gmp(151lpm)	100gmp(378.5lpm)	150gmp(568lpm)	275gmp(1041lpm)
Max. working pressure	100psi(7bar)	100psi(7bar)	120psi(8.4bar)	120psi(8.4bar)	120psi(8.4bar)	120psi(8.4bar)
Fluid inlet/outlet size	3/8in. bsp(f) &	3/4in. bsp(f) &	1-1/4in. bsp(f) &	2in. bsp(f) &	3in. bsp(f) &	5in. bsp(f)
	1/2in. bsp(f)	1in. bsp(f)	1-1/2in. bsp(f)	2-1/2in. bsp(f)	4in. bsp(f)	
Air inlet size	1/4in. bsp(f)	1/4in. bsp(f)	1/2in. bsp(f)	1/2in. bsp(f)	1/2in. bsp(f)	3/4in. bsp(f)
Max suction height	13ft. (4m)	15ft. (4.5m)	18ft. (5.48m)	18ft. (5.48m)	18ft. (5.48m)	25ft. (7.6m)
Max permitted Grain	0.06in. (1.5mm)	2/32in. (2.5mm)	1/8in. (3.2mm)	3/16in. (3.2mm)	1/4in. (6.4mm)	3/8in. (9.4mm)
Max air consumption	6.3scfm	12.7scfm	23.66scfm	32scfm	45scfm	82.6scfm
Every stroke flow	0.006 gal. (23cc)	0.04 gal. (0.15L)	0.15 gal. (0.57L)	0.5 gal. (1.9L)	1.03 gal. (3.9L)	2.0 gal. (7.6L)
Max reciprocating speed	372 cpm	400 cpm	276 cpm	276 cpm	145 cpm	135 cpm

The pump liquid inlet/outlet connection and air inlet connection are all in BSP standard screw.



PUMP MATERIAL

Part name	Standard	Optional	
Pump body	Aluminum alloy;	Nodular cast iron, PTFE, SS316, SS316L	
	Or cast steel;		
	Or SS304;		
	Or PP;		
	Or PVDF.		
Pump diaphragm position 1.	PTFE	Santoprene, gather rubber and polyether	
(Contacted with the liquid)			
Pump diaphragm position 2.	Santoprene	PTFE, gather rubber and polyether	
(Opposite with the liquid)			
Ball valve & valve seat	Santoprene	PTFE, stainless steel and polyether	
(For common liquid)			
Ball valve & valve seat	PTFE	Santoprene, stainless steel and polyether	
(For high corrosive liquid)			

PP is short for Polypropylene or engineering plastic; PVDF is short for Polyvinylidene Fluoride or Fluoride plastic.



There are TWO SETS of diaphragms for each pump, and TWO LAYERS for each set of diaphragms. So totally there are FOUR PCS OF DIAPHRAGMS for each pump. The inside layer of diaphragm is in Santoprene, and the outside layer of diaphragm is in PTFE, which is contacted with the liquid. When for the high corrosive liquid, the ball valve and valve seat material is in PTFE, otherwise they are in Santoprene.

Santoprene diaphragm and PTFE diaphragm

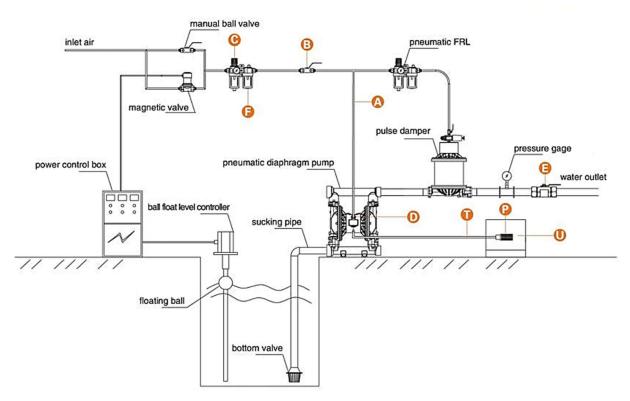




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PUMP SYSTEM DRAWING



- A- Gas pipe line
- B- Ball valve
- C- Air pressure regulator
- D- Inlet pipe quick connection
- E- Leak type ball valve
- F- Pneumatic FRL
- P- Muffler
- T- Exhaust pipe
- U- Container for Exhaust



If you are interested in any model of the QBY AODD pump.

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